

SOLIDFOCUS

Owner's Manual

TR1200i
Folding Treadmill



Safety First

When using exercise equipment, basic precautions should always be followed, including:

- Never drop or insert any object into any opening. If an object falls into an opening, turn the power off and unplug the power cord from the outlet. Remove the object or call customer service at 1300 911 441.
- Never operate this treadmill if it has been damaged or partially submersed in water.
- To reduce the risk of electric shock, unplug the treadmill from the wall outlet when not in use, before performing any maintenance, or before moving the treadmill.
- Do not use outdoors or in areas of high humidity or extreme temperature changes.
- Do not lean against or climb on the treadmill.
- Do not operate where aerosol spray products are being used or where oxygen is being administered.
- Never place the power cord under carpeting or place any object on top of the cord, this may pinch or damage the cord causing fire damage or personal injury.
- Use this exercise product for its intended use as described in this Owner's Manual. Do not use attachments that are not recommended by SolidFocus.
- Do not leave your treadmill running while not in use.

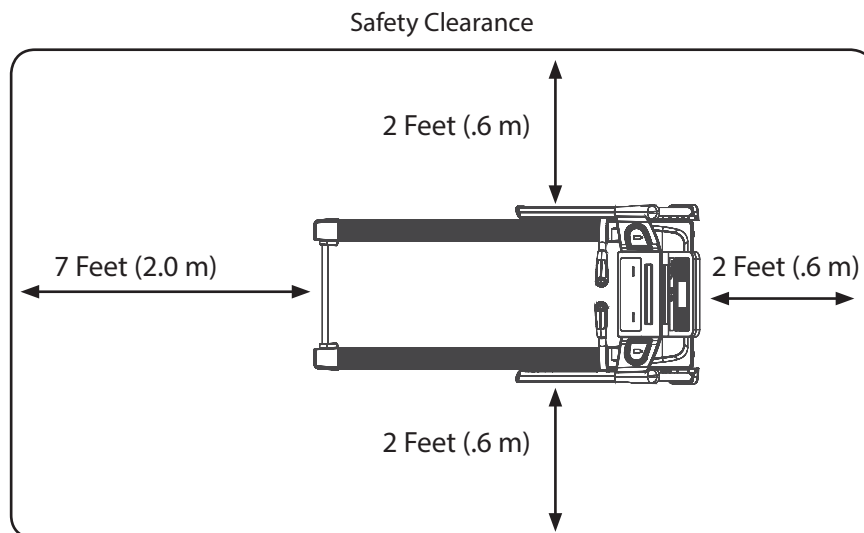
Children and Pets

- Keep children from playing on your treadmill at all times.
- When in use children and pets should be kept at least 10 feet (3m) away.
- This treadmill can be used by children ages 12 years and above and persons with reduced physical, sensory or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
- Cleaning and user maintenance shall not be made by children without supervision.

Safety First

Safety Tips While in Use

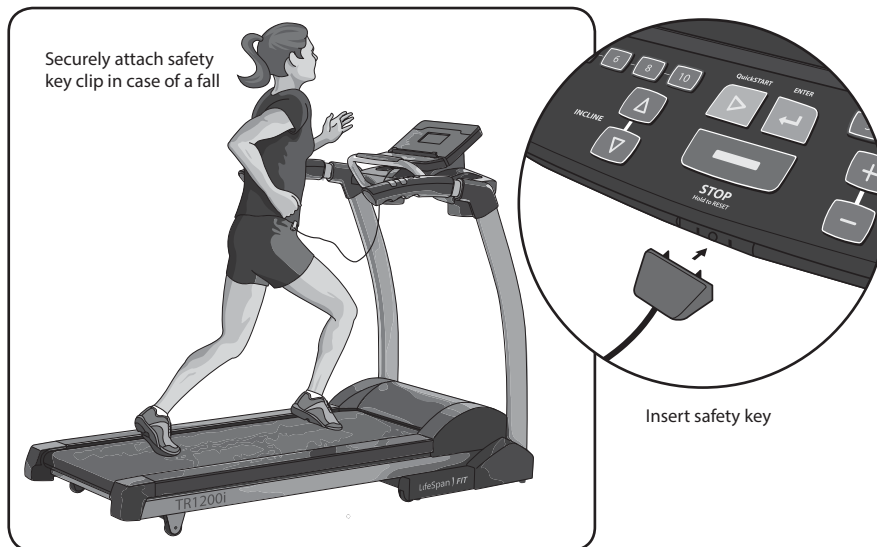
- Always consult a physician before beginning an exercise program.
- If you experience chest pains, nausea, dizziness or shortness of breath, stop exercising immediately and consult your physician before continuing.
- Do not wear clothing or jewelry that might catch on any part of the treadmill.
- Wear shoes with high traction rubber soles. Do not wear shoes with heels, leather soles, cleats or spikes.
- In case of emergency, grab onto the side handrails and place your feet on the side rails located on each side of the running belt.
- Do not walk or run backwards on the treadmill, always face forward.
- Allow the running belt to fully stop prior to getting off the treadmill.
- Keep the treadmill on a solid surface, with the side rails and front of the treadmill a minimum of 2 feet (0.6m) from any walls or furniture. Make sure that the area behind the treadmill remains completely clear during use. A minimum of 7 feet (2m) of clearance is required for safety reasons.



Safety First

Safety Key

The safety key is required to operate this treadmill. With the safety key installed the treadmill is operational. With the safety key pulled, power is turned off to the motor making the treadmill inoperable.



CAUTION: For your safety always attach safety key clip to an article of clothing prior to use. The safety key clip needs to be securely attached to clothing parallel to or above the height of the safety key.



WARNING: Heart rate monitoring systems may be inaccurate. Over exercising may result in serious injury or death. If you feel faint stop exercising immediately.

NOTE: Read all instructions and save for future reference.

About Your Treadmill

Unique Features

As a leader in the fitness industry, SolidFocus has developed a number of unique features in our treadmills making them more engaging, safer and easier to use. Learn more about how to use these features in Saving Your Results and Personal Settings sections of this Owner's Manual.



Intelli-Guard™

Walk confidently knowing your safety is assured with Intelli-Guard™. Step away from your treadmill for more than twenty seconds and your treadmill's belt will automatically glide to a smooth stop.



Intelli-Step™

Never miss a stride with Intelli-Step™. Your steps are automatically calculated with meticulous precision, displaying immediate feedback and historical trends via your Club account.



Club Membership

Every treadmill comes with a full membership in the Club, SolidFocus's award-winning health and fitness software. Keep track of all your activity and information in one secure location.



USB

Saves your exercise results for upload into your free Club account.



Energy Efficient

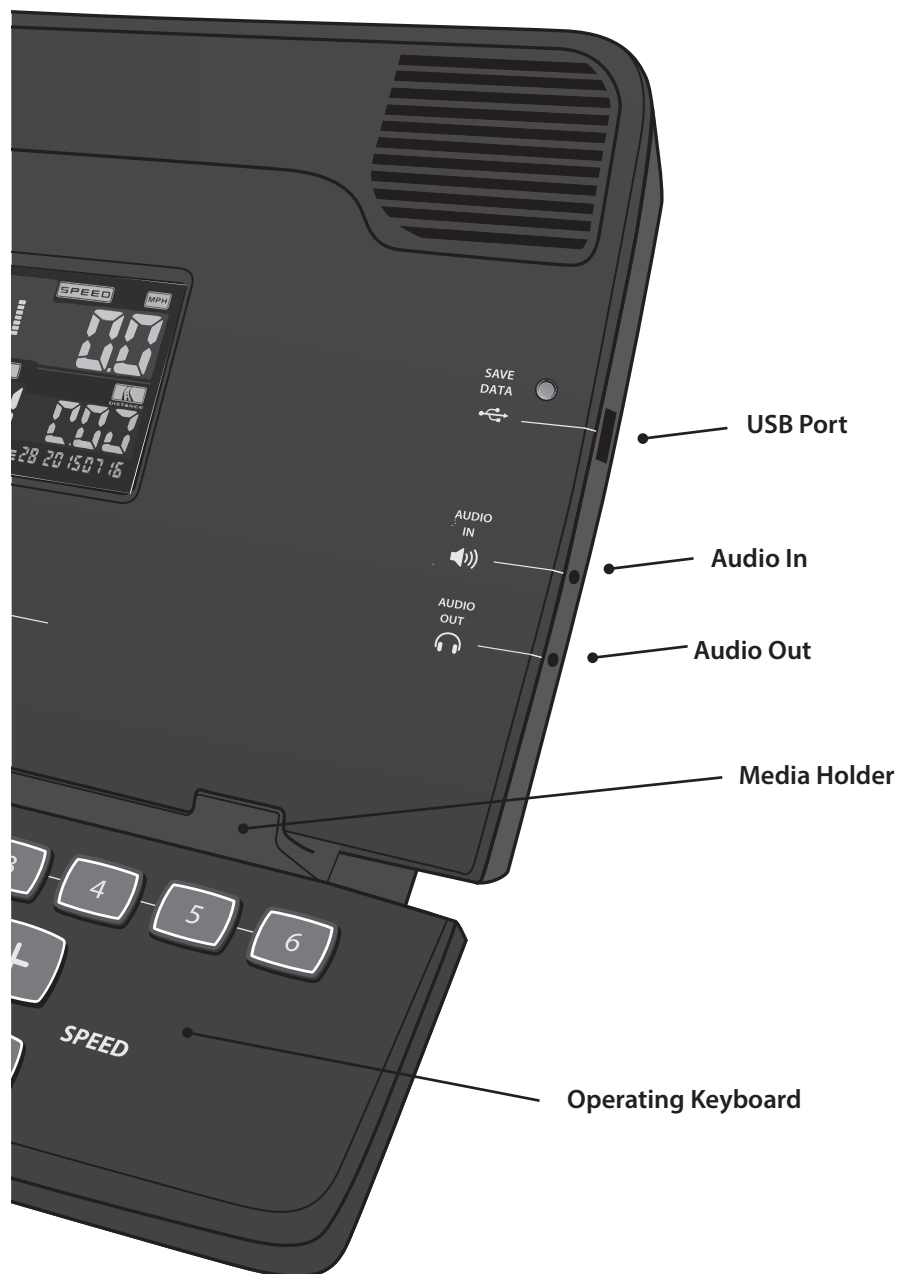
After ten minutes of no activity the console will go into energy saving mode. At this time all lights, except a dimly lit LED at the START button, will turn off.

About Your Treadmill

Console Overview



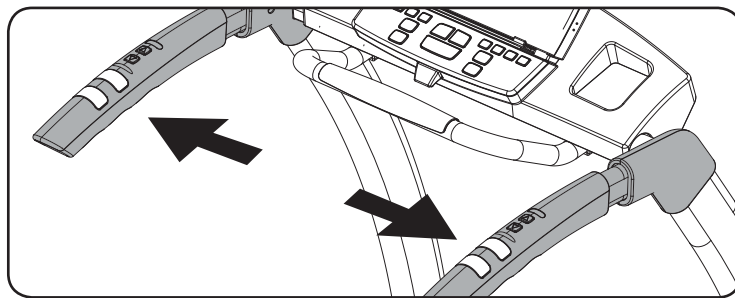
About Your Treadmill



About Your Treadmill

Hand Pulse Sensors

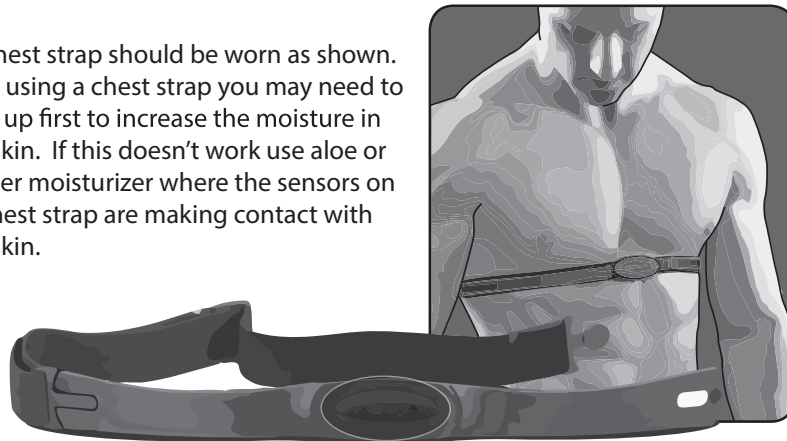
To use, grasp the sensors with a comfortable grip, with the palms of your hands placed over the sensors. If the sensors are having difficulty picking up your heart rate, use aloe or a moisturizer on your hands or further warm up as you exercise to increase the moisture in your hands. Dry hands do not transfer your pulse as effectively as moist hands.



Chest Strap

The TR1200i has an integrated heart rate receiver built into the console.

The chest strap should be worn as shown. When using a chest strap you may need to warm up first to increase the moisture in your skin. If this doesn't work use aloe or another moisturizer where the sensors on the chest strap are making contact with your skin.



NOTE: The heart rate monitoring system will vary due to your age, method of use, physiology and other factors. SolidFocus cannot guarantee the accuracy of the heart rate readings.

About Your Treadmill

Advanced Programs

Remember, if you simply get on your treadmill and go at the same pace, for the same amount of time everyday your body will only improve to the level of the workouts you are pushing yourself to do. To help get the most out of your time spent exercising, SolidFocus treadmills include a full range of workout programs. All programs are available in either "Speed" or "Incline" mode with 3 levels of intensity that you select during program set-up. When the "Speed" mode is selected, the belt speed will vary during your workout while the incline level stays constant. In "Incline" mode the speed remains constant while the incline is adjusted by the program. In either mode you have full control of the setting that is not being controlled by the program.

To complement these preset programs you also can use either of the 2 types of heart rate training programs or design your own program. Refer to your SolidFocus Club account for a full workout calendar using these programs.

The TR12000i treadmill adds a three-minute warm up and cool down to the preset programs. It starts at 3 mph (for warm up) or 2.5 mph (for cool down), but you have full control over the speed. To skip warm up, press Start. To skip cool down, press Stop. The distance, steps, time, and calories you accumulate in warm up and cool down are not counted in your workout totals.

Preset Programs

P1 Long Slow Distance

(40 minutes default)

Long Slow Distance is a great workout for anyone! Beginners can ease into their exercise program and should include a Long Slow Distance workout each week to maximize overall cardiovascular endurance development. Long Slow Distance workouts are also great for experienced exercisers on days following a harder, higher intensity workout.



P2 Short Interval

(20 minute default)

Short Intervals are ideal for beginning exercisers that want to start gaining the benefits of interval workouts but aren't quite ready for a longer-intensity interval workout. Short intervals are also ideal for experienced exercisers to develop their speed and anaerobic fitness. Remember, it's important to vary exercise intensity and duration to maximize overall fitness development so be sure to include some interval workouts at least once a week.



About Your Treadmill

P3 Moderate Interval

(30 minute default)

As you begin to exercise on a regular basis and feel your fitness improving you will be ready to begin doing "Moderate Intensity Interval" workouts. Remember in this workout you alternate between an easy recovery interval and a higher intensity interval. You should feel comfortable to push yourself as you are never too far away from an easier recovery interval. This workout will improve your overall aerobic endurance while also maximizing anaerobic fitness development.



P4 Long Interval

(40 minute default)

Long Interval workouts are great to maximize calorie burn and improve anaerobic fitness. As in the Moderate Interval workouts, remember you have a recovery period after each higher intensity interval so you can comfortably push yourself to exercise at a progressively higher level.



P5 Negative Interval 1

(30 minute default)

The Negative Interval-1 workout provides the benefits of a Steady Pace workout but pushes you to slowly obtain a progressively higher steady state exercise intensity and then allows you to slowly decrease the exercise intensity. As your fitness level improves, you can slowly push yourself to a higher peak in overall exercise intensity.



P6 Negative Interval 2

(30 minute default)

The Negative Interval-2 workout has been designed to provide your body with a workout that begins with a slight increase in exercise intensity and ends with a progressive decrease in intensity. A workout with an increase and decrease in intensity will most ideally develop your overall aerobic cardiovascular endurance. A workout that decreases in intensity is also ideal for maximizing calorie burn, but most ideally when done for a longer duration, such as 40 or 50 minutes.



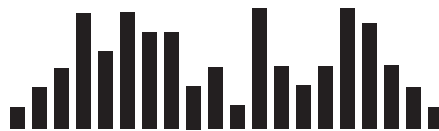
About Your Treadmill

P7 Fartlek

(30 minute default)

Varying your exercise intensity with a constantly changing interval

workout that starts out at an easy pace and then increases to a moderate or higher intensity pace will add variety into your workouts, make workouts go by faster and provide great fitness benefits. Constantly varying intensities in a workout have been found in brain research to have great benefits on improving overall brain fitness.



P8 Uphill Climb

(30 minute default)

Gradually increase the intensity of your exercise with this fun

Uphill Climb workout. The goal of the Uphill Climb is to stimulate your body to improve overall cardiovascular fitness while maximizing muscle cell development in working muscles. You will maximize calorie burn during the peak levels while allowing your body to exercise longer and still benefit from the higher intensity as you slow down and return to your starting level.



P9 Pyramid Climb

(30 minute default)

Gradual increases in intensity is ideal to stimulate your body to

improve overall cardiovascular fitness, while also maximizing muscle cell development in working muscles. You will maximize overall calorie burn during the peak intensity levels while allowing your body to exercise for a longer duration and still benefit from the higher intensity as you gradually slowdown.



P10 Plateau Climb

(40 minute default)

A Plateau Climb workout will provide you with all the benefits of

other steady state workouts, but push you to maintain a higher steady state exercise level. As you improve your overall health and fitness you can slowly push to a higher overall intensity for longer periods of time.



About Your Treadmill

P11 Ladder

(30 minute default)

One of the greatest benefits of exercise are the direct

benefits exercise has on the heart and cardiovascular system. The Heart Health Ladder has been specifically designed to provide your heart and cardiovascular system with a series of progressively harder exercise intensity's that will improve your overall aerobic endurance, while also stimulating anaerobic endurance. Remember that it may be challenging for a few minutes, but each progression has been carefully designed to provide recovery intervals so you can push to improve your cardiovascular fitness.



P12 Uphill Interval

(20 minute default)

Uphill Interval workouts are unique

in that they provide your body with the benefits of an interval workout, with the added benefits of gradually increasing the overall intensity. In this workout you should begin at a level that is comfortable and then increase the intensity during each maximum interval, pushing to a slightly higher intensity each time. You will get maximum overall calorie burn during of the higher intensity intervals, while at the same time working on improving your overall anaerobic fitness.



P13 Steady Pace

(40 minute default)

Improve your fitness while also

simulating your body to burn more fat with this workout. Steady Pace workouts are great for helping you establish an improved overall endurance base. Most "Steady Pace" workouts focus on maintaining one set workload throughout the entire workout. Your goal is to be sure you are exercising within a low moderate intensity to a high moderate intensity during the workout.



About Your Treadmill

P14 Long Slow Distance 2

(40 minute default)

Compared to the Long Slow

Distance 1 program, this workout expedites the rate of increasing exertion, allowing for more workout time to be spent at higher levels of intensity.



P15 Cardio Run

(20 minute default)

Cardio Run is a steady pace

workout but at a higher intensity than “Long Slow Distance”. Cardio Run is a more advanced workout, designed to motivate you to achieve a more challenging steady pace and maintain that pace for the full duration of the workout. Cardio Run is a great workout if you are training for a special event.



P16 Short Interval 2

(20 minute default)

Short interval workouts have been found in research studies to be

ideal for those striving to lose weight and improve cardiovascular fitness. Varying exercise intensity from a moderately slow level to a high intensity for a set period of time and repeating that progression for a complete workout will maximize the number of calories burned. The short interval recovery periods allows the body to more successfully exercise at a higher intensity than might otherwise be comfortable for a complete workout duration.

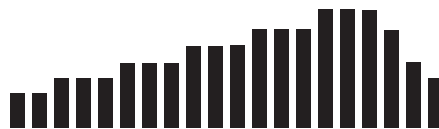


P17 Uphill Walk

(30 minute default)

The uphill walk gradually increases the intensity of your exercise

peaking at a high intensity. The goal of the uphill workout is to stimulate your body to improve overall cardiovascular fitness, while also maximizing muscle cell development. The Uphill Walk has been designed to start slow and gradually increase to a peak intensity then with a quick decrease back to a recovery level. You will maximize calorie burn during the peak intensity levels while allowing your body to exercise for longer periods.



About Your Treadmill

Custom User Programs

There are two user programs that provide you with the ability to build custom program profiles for your specific workout requirements. In Custom User Programs you set the workout time and then for each of the 20 program segments you set the speed and incline. This program is different than our preset programs in that both speed and incline can be controlled simultaneously. As such, the program matrix display readout will show both incline and speed at the same time with the incline on the left portion of the matrix and the speed on the right portion of the matrix.

Heart Rate Control Programs

Constant Heart Rate

The Constant Heart Rate program is a steady state program that lets you select a single heart rate to maintain throughout your workout. The treadmill will adjust the belt speed or incline every 10 seconds during the workout to maintain your heart rate close to the target you've selected.

Interval Heart Rate

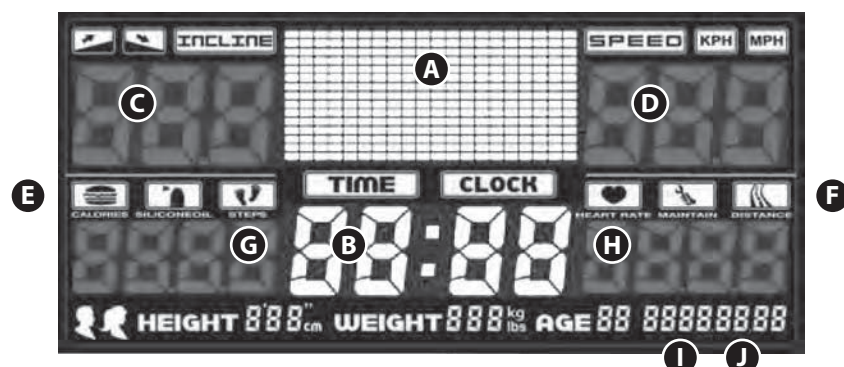
The Interval Heart Rate program is designed to help you increase aerobic endurance and improve heart rate recovery. This program lets you select a LOW or recovery target heart rate and a High target. After the 3 minute warm-up the console will adjust the speed or incline every 10 seconds to maintain your LOW target for 2 minutes. Then the console will adjust the speed or incline to raise your heart rate to the high target selected and once again keep it at this level for 2 minutes. The process will repeat until the end of the workout. It is recommended that you set the workout time to 30 minutes or higher to use this program effectively.

NOTE: Remember that the console needs to receive your heart rate through the grip pulse or a heart rate chest strap during the course of the workout.

Console Basics

Readout Display

A blue backlit LCD display provides all the information you need to monitor your exercise results and get the most out of your exercise program.



Pressing the Enter/Mode button during use will change heart rate to distance and calories to steps.

- A. **Program Matrix** - Divides the workout programs into 20 segments with varying intensity levels. These programs can be viewed in levels of incline or speed.
- B. **Time** - The workout time elapsed or the workout time remaining.
- C. **Incline** - The level of belt incline ranging from 0 to 15.
- D. **Speed** - The speed you are traveling in miles per hour (this reading can be changed to kilometers by using the Personal Settings Mode).
- E. **Calories** - Estimated calories burned is calculated by using a widely-accepted equation, using body weight and distance covered.
- F. **Distance** - Total distance traveled in miles or kilometers since the beginning of the workout.
- G. **Step Count** - Works like a pedometer, counting your steps while you walk.
- H. **Heart Rate** - Your measured heart rate using the hand pulse sensors located on the front handlebars or chest strap.
- I. **Date** - The date is presented as the month/day/year below the program matrix.
- J. **Time** - The time of day is shown below the program matrix using a 24-hour reading.

Console Basics

K. Indicator icons:



Calories - Estimated calories burned since the beginning of the workout.



Silicone - This icon illuminates after 100 hours of use showing it's time to lubricate the treadmill belt (please refer to the Maintenance and Tips section for lubricating instructions).



Steps - If you participate in a daily or weekly step program you can use the Step Count window to follow the number of steps you have taken in your workout.



Heart Rate - Receive your heart rate throughout the entire workout either through using the grip pulse pads or a chest strap heart rate transmitter.



Maintain - The Maintenance icon shows up in the display every 150 hours of use. (please refer to the Maintenance and Tips section for details).



Distance - Total distance traveled in miles or kilometers since the beginning of the workout.



CAUTION: The Intelli-Guard feature will automatically be disengaged when the treadmill is operated at speeds under 1.0 mph (1.6 kph). If the speed is within this parameter "Step" will flash. When the "Step" is flashing, the treadmill will not automatically pause. If the speed is above 1.0 mph (1.6 kph) Intelli-Guard™ will not activate until 25 steps are taken and counted.

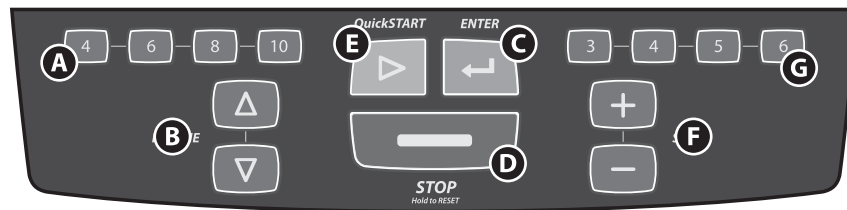


CAUTION: At 20 seconds the console will beep once per second for 5 seconds and then automatically pause the treadmill. These beeps are a notice that the treadmill belt is about to stop. If for some reason you are still on the treadmill when this occurs move your feet to the side rails and prepare for the belt to stop. The Intelli-Guard feature does not replace the use of your Safety Key or using proper precaution in stopping the treadmill when it is not in use.

Console Basics

Main Keyboard

These consoles come with an energy saving feature. After ten minutes of no activity the console will go into energy saving mode. At this time all lights, except a dimly lit LED at the START button, will turn off.



- A. **Quickset™ Incline** - Select an incline level of 4, 6, 8 or 10.
- B. **Incline** - Raise and lower the running belt incline.
- C. **Enter** - Confirm a selection.
- D. **Stop/Reset** - The Stop button will pause your workout. Holding it for 3 seconds will also clear the workout and reset saved exercise data.
- E. **Start/QuickSTART** - Begin a Manual Program with one touch.
- F. **Speed** - Increase or decrease belt speed.
- G. **Quickset™ Speed** - Select a speed of 3, 4, 5, 6 mph (4, 6, 8, 10 kph).

Setting the Date and Time

Before getting started using your treadmill make sure the date and time are properly set on the console to ensure that your exercise data is properly recorded.

To set the date and time in your console follow these steps:

- A. Pull and re-install the safety key.
- B. Press any of the quick speed buttons for 3 seconds to initiate the date and time set up mode.
- C. Press the ▲/▼ buttons to set the correct Year. Press Enter.
- D. Press the ▲/▼ buttons to select the correct Month. Press Enter.
- E. Press the ▲/▼ buttons to select the correct Day. Press Enter.
- F. Press the ▲/▼ buttons to set the Hour. Press Enter.
- G. Press the ▲/▼ buttons to set the Minute. Press Enter.

Using Programs

There are numerous programs available to help you add structure and variety to your exercise program. For more information about these programs please refer to the Advanced Programs section of this Owner's Manual. To use one of the Preset Programs follow the steps below:

- A. **Select Program** – Press the ▲ / ▼ buttons on the keyboard to cycle through the program list, or use the Program Buttons to find your desired program then press Enter to complete the selection.
- B. **Select Speed or Incline Mode** – You can choose to run each program in either Speed or Incline mode. Press the ▲ / ▼ buttons on the keyboard to make your selection and then press Enter.
- C. **Set Program Level** – There are 3 levels of intensity with each preset program (1 being the easiest and 3 being the most difficult). Press the ▲ / ▼ buttons to select the desired level then press Enter.
- D. **Set Time** – Set the program Time of your workout by pressing the ▲ / ▼ buttons then press Enter.
- E. **Set Weight** – Set your Weight in the console for more accurate calorie calculation by pressing the ▲ / ▼ buttons then press Enter.
- F. Press the Start button to begin your workout.

Custom User Set-up Programs

There are 2 user programs that provide you with the ability to establish customized program profiles specific to your workout requirements. Once these programs are completed they are saved by the console and can be selected like any other preset program. Complete the following steps to set up a user program:

- A. **Select USER1 or USER2 Programs** – Press the ▲ / ▼ buttons to select the USER1 or USER2 programs then press Enter.



Using Programs

- B. **Set Time** – Set the program Time of your workout pressing the ▲ / ▼ buttons then press Enter.

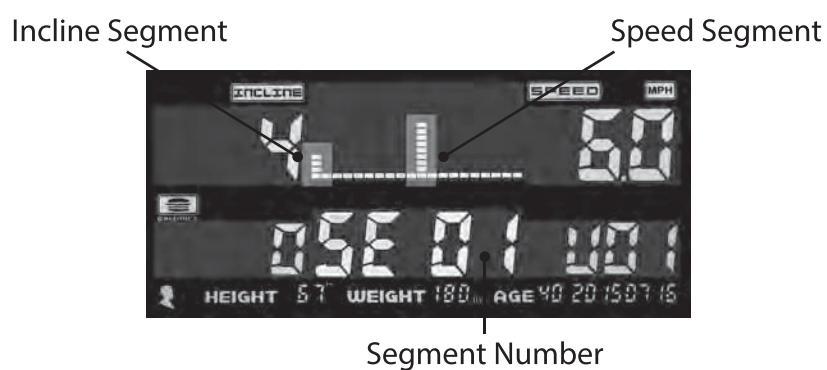


- C. **Set Weight** – Set your Weight in the console for more accurate calorie calculation by pressing the ▲ / ▼ buttons then press Enter.

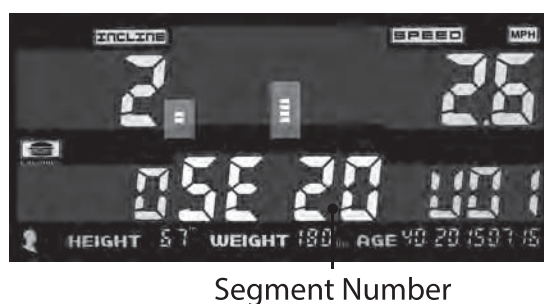


Using Programs

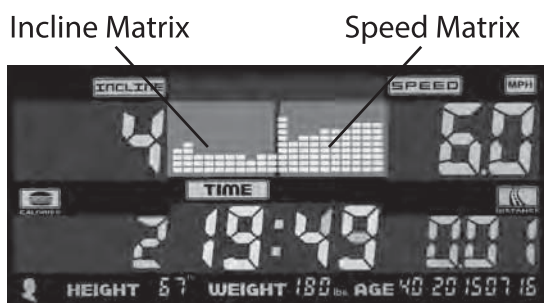
- D. **Set Level** – Use the Incline ▲/▼ buttons to set the incline level of the first program segment and the Speed +/- buttons to set the desired speed of the first program segment. You can also use the Quickset™ buttons for Incline and Speed to expedite the process. Press Enter.



- E. **Repeat** – Repeat Step D until the 20 segments are complete. The twentieth segment will be shown in the Time window as shown below.



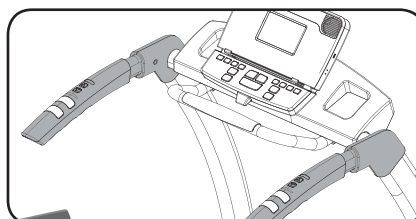
Once the program has been set up, simply scroll to the USER1 or USER2 program and press Start. Both Incline and Speed are shown in the program matrix with the Incline on the left and the Speed on the right.



Using Programs

Using Heart Rate Control Programs

Two heart rate control programs are available on your console: Constant and Interval. When using these programs the console will need to receive your heart rate throughout the entire workout. Please review the Monitoring your Heart Rate section of this Owner's Manual for more information.



HRC – Constant (H01)

The Constant program lets you select a single heart rate that you want to maintain throughout your workout and the treadmill will maintain this heart rate for you by either adjusting the speed or incline.

After selecting the Constant Heart Rate program the next selection option will be Incline Mode or Speed Mode. Select which mode you prefer and the treadmill will adjust the speed or incline every 10 seconds to keep you at your selected heart rate level. For instance, if you select the incline mode, there will be a 3-minute warm-up and then the incline will start to adjust each 10 seconds to obtain and maintain your target heart rate. You choose the speed that you want the belt to run and the treadmill will control the incline.

To use this program:

- A. Select HRC Constant – Press the Speed ▲/▼ buttons to select the HRC Constant program, then press Enter.
- B. Select Program Mode – Select either the Incline Control Mode or the Speed Control Mode by pressing the Speed ▲/▼ buttons, then press Enter.
- C. Set Time – Set the program Time by pressing the Speed ▲/▼ buttons then press Enter. The program will include 3-minutes of warm up.
- D. Set Weight – Enter your Weight by pressing the Speed ▲/▼ buttons then press Enter.
- E. Set Age – Enter your Age by pressing the Speed ▲/▼ buttons, then press Enter.
- F. Set Target Heart Rate – Set your target heart rate by pressing the Speed ▲/▼ buttons then press Enter.
- G. Press the Start button to begin your workout.

Using Programs

HRC – Interval (H02)

The Interval program is designed to help you increase your aerobic endurance and improve heart rate recovery. This program lets you select a Low (or recover target heart rate) and a High target. After a 3-minute warm-up the console will adjust the speed or incline, whichever you select, every 10 seconds to maintain your Low target for 2 minutes. Then the console will adjust the speed or incline to raise your heart rate to the High target that you selected and once again keep it at this level for 2 minutes and then repeat the process until the end of the workout. It is recommended that you set the workout time to 20 minutes or higher to use this program effectively.

To use this program:

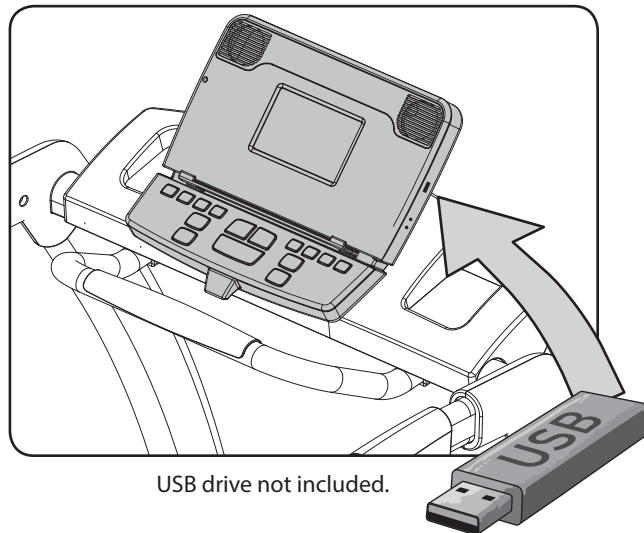
- A. Select HRC Interval – Press the ▲/▼ buttons to select the HRC Interval program then press Enter.
- B. Select Program Mode – Select either the Incline Control Mode or the Speed Control Mode by pressing the ▲/▼ buttons then press Enter.
- C. Set Time – Set the program Time by pressing the ▲/▼ buttons then press Enter. Remember the program will include 3 minutes of warm-up.
- D. Set Weight – Enter your Weight by pressing the ▲/▼ buttons then press Enter.
- E. Set Age – Enter your age by pressing the ▲/▼ buttons then press Enter.
- F. Set High Target Heart Rate – Set your High interval training rate by pressing the ▲/▼ buttons, then press Enter.
- G. Set Low Target Heart Rate – Set your Low interval training rate by pressing the ▲/▼ buttons, then press Enter.
- H. Press the Start button to begin your workout.



WARNING: Heart rate monitoring may be inaccurate. Over exercising may result in serious injury or death. If you feel faint stop exercising immediately.

Saving Your Results

USB Port: The TR1200i includes a USB port that works with the Interactive Health Partner online health management system. Simply insert your USB storage device into the console, after loading your profile from the IHP system onto the storage device. The USB will read your personal information and then save your workout data every 20 seconds onto storage device. Information saved includes your heart rate, workout start time and finish time, distance travelled, calories burned, steps taken and watts. This information can then be uploaded into your account, summarized over time and used to compare your results with the goals you set in your personal IHP account.



Maintenance and Tips

Personal Settings

The TR1200i comes with the ability for you to personalize several console settings including:

Intelli-Guard™ - This feature is triggered when the treadmill senses you are no longer walking or running. For safety purposes it automatically pauses the belt to avoid accidental falls resulting in possible injury. There are several factors that affect the accuracy of this feature including your walking style, weight and usage characteristics. While we don't recommend it, this feature can be turned off if required.

English or Metric - Used for both Speed and Distance in miles or kilometers shown on the display.

Calendar - Date and Time are shown on the display readouts, but can be turned off with this setting. We recommend you keep date and time turned on to accurately track your results.

Energy Savings - Turn the Energy Saving feature on or off.

Pause Time - The number of seconds the treadmill will pause before going into sleep mode. This feature can also be turned off entirely.

Audible Beep - Turns off the audible alert that beeps for speed and incline changes or when the treadmill is starting or stopping.



WARNING: The audible alert is turned on from the manufacturer to warn the user that the treadmill is starting or the speed is changing. Turning this alert off is done at the sole discretion of the user.

Resume Speed: This lets you start the treadmill at the speed it was going when paused.

Maintenance and Tips

Cleaning

Daily

It is recommended to wipe the treadmill down after each use to keep the treadmill clean and dry. A mild detergent may be used at times to help remove all dirt and salt from the belt, painted parts and the display.

Monthly

This cleaning would include removing the motor cover and cleaning around the motor and electronics. It is recommended to clean the motor compartment if the treadmill is in an area where there might be plush carpet fibers that could get pulled up into the motor compartment. It is a good idea at this time to check and tighten all assembly hardware, power cord for damage, or anything else that would indicate the need for service.

Safety and Integrity

The safety and integrity designed into the machine can only be maintained when the treadmill is regularly examined for damage and repaired. Worn or damaged components shall be replaced immediately or the treadmill be removed from service until the repair is made. Pay special attention to components most susceptible to wear.



WARNING: Keep treadmill stable on flat ground.
Over-exercising or inadequate training may result in physical injury.



WARNING: Unplug the power cord before removing the motor cover.

IMPORTANT: If service is required, turn the power off and remove the power cord to ensure the unit cannot be used. Let all other users know the unit needs service.

CAUTION: Acidic cleaning detergents may damage painted or powder coated surfaces and should not be used. Such cleaners may void the SolidFocus warranty.

Maintenance and Tips

Belt Lubrication

Use only 100% silicone

The running belt comes pre-lubricated from the factory and should be lubricated every 3 months (regardless of use) or 20 hours of use, whichever comes first. Even if the treadmill is not being used, the silicone will dissipate over time and the belt will dry out.

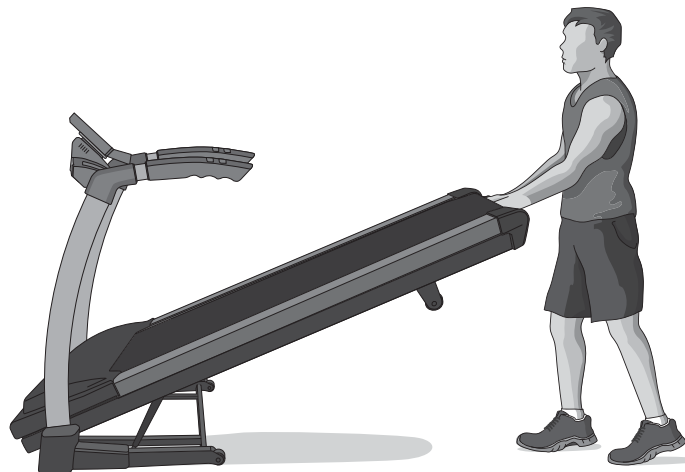
Apply the silicone to the underside of the treadmill belt. Do not apply to the walking surface. This may be accomplished by folding the treadmill up and applying the silicone to the inside portion of the running belt or by leaving the treadmill in the normal use position and simply lifting the belt up over the side rails and spraying the lubricant under the running belt onto the deck surface. The silicone will absorb into the underside of the belt as you start walking

NOTE: When lubricating the belt, make sure the treadmill is on a surface that can be easily cleaned. After lubricating your treadmill running belt, clean any excess silicone off the walking surface of the belt and side rails.

Maintenance and Tips

Folding the TR1200i Treadmill

- A. Make sure that the On/Off switch is turned Off and the power cord is removed from the wall.
- B. Make sure that nothing is on or near your treadmill which might spill, be knocked over or prevent the treadmill from completely folding.
- C. Place both hands under the support bar that is located directly under the back of the running belt on your treadmill to make sure that you have a solid lifting point.
- D. Lift the treadmill all of the way forward and make sure that the hydraulic shock is properly locked in place.



- E. Ensure that the locking mechanism is secure by gently pulling back on the treadmill and make sure that it doesn't move.

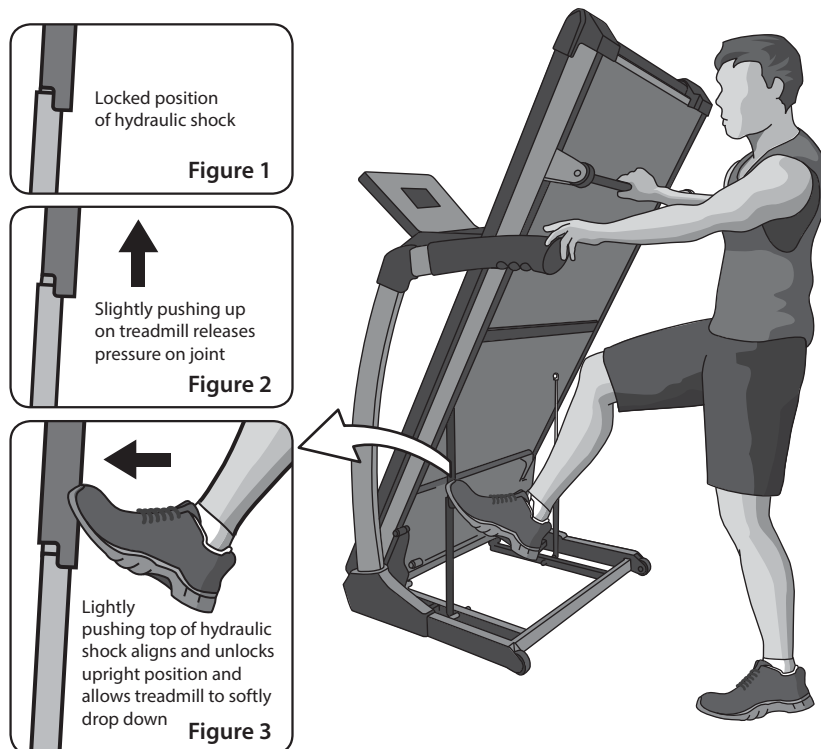
CAUTION:

- Use proper safety precautions and lifting techniques. Bend your knees and elbows, keep your back straight and pull up with both arms.
- Do not fold the treadmill by lifting on the running belt or rear roller.
- Do not lean against the treadmill once it is folded or place items on it that could cause it to become unstable or fall over.
- Do not connect the power cord when the treadmill is folded or try to operate the treadmill in the folded position.

Maintenance and Tips

Unfolding the TR1200i Treadmill

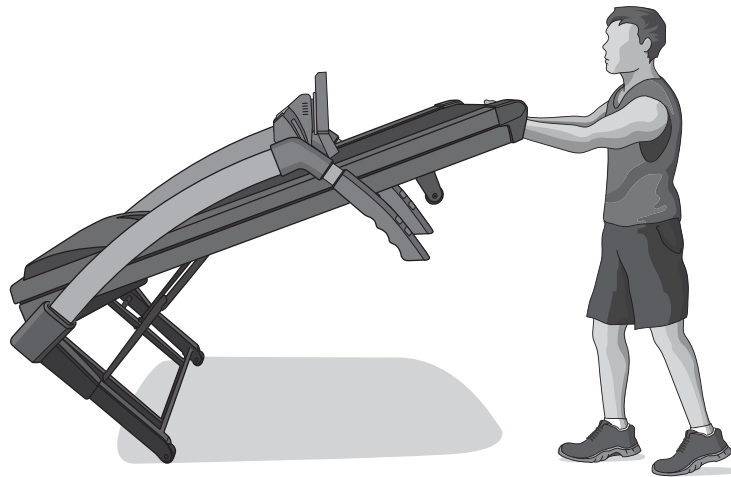
- A. Make sure you have adequate space to lay the treadmill down. There needs to be at least 2 feet of clearance on both sides and in the front of the treadmill. There should be at least 4 feet of clearance on the back side of the treadmill for safety reasons. If the user were to fall this would give adequate clearance to get off the treadmill.
- B. Inspect so nothing is on or near your treadmill that might spill, be knocked over or prevent the treadmill from completely unfolding.
- C. Position yourself behind the treadmill. Slightly push the treadmill forward towards the display and with your foot lightly push the top portion of the left hydraulic shock forward till the locking tube frees and the treadmill can be pulled back away from the console. (See FIG. 1, 2 & 3)
- D. The hydraulic shock is set up to drop softly without assistance. It is not a bad idea to hold onto the treadmill until it is about 2/3 of the way down. Make sure that you use proper lifting technique, bending your knees and keeping your back straight.



Maintenance and Tips

Moving the Treadmill

- A. Make sure the ON/OFF switch is turned OFF and the power cord is removed from the wall.
- B. Make sure nothing is on or near your treadmill which might spill, be knocked off, or prevent the treadmill from moving.
- C. Place both hands under the support bar located under the back of the running belt to make sure you have a solid lifting point.
- D. Lift the back of the treadmill and roll to the desired location.



CAUTION: When lifting, use proper safety precautions and lifting techniques. Bend your knees and elbows, keep your back straight and pull up evenly with both arms.

Belt Tensioning

If the belt begins to slip and needs to be tensioned, there are tension bolts that are accessible from the back of the treadmill. Before tensioning the belt, start the treadmill and set the speed to 3 mph (5 kph).

- A. Using a 6 mm Allen wrench, included in your hardware bag, turn the right and left tension bolts 1/2 turn clockwise.
- B. Test to see if the slipping is eliminated. If the belt slips repeat step A and test again.